

Date:
User:Monday, 1/14/2008 2:32:22 PM
Kim Johnston

Process Sheet

Spec W10
SB 08/02/15

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 36728 -2
Estimate Number : 10737
P.O. Number :
This Issue : 1/14/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 1/1 Type : SMALL /MED FAB
Previous Run : 31894
Written By :
Checked & Approved By :
Comment : Est A 03.01.15 New issue KJ/RF
Est Rev:B Now On Waterjet 07-04-19 JLM

Drawing Name : BRACKET
Part Number : D31261
Drawing Number : D3126 REV A1
Project Number : N/A
Drawing Revision : A1
Material :
Due Date : 1/31/2008 Qty: 10 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 M304S22GA 304/316 .032 Sheet



Comment: Qty.: 0.0623 sf(s)/Unit Total: 0.6227 sf(s)

304/316 .032 Sheet

106419 RB 8-1-16

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3126

Dwg Rev: A1

Prog Rev: A1

RB 8-1-16

2-Deburr if necessary

08/01/16 (B)

(B)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



RB 8-1-16

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Deburr if necessary

Form on CNC brake as per D3126 using Jig D3126T1 identify as D3126-1

Scribe Dart P/N as shown on Dwg D3126

SB 08/02/15 (2)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 36728

Part Number: D31261

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/02/15 (2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: monique

08/2/15 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/02/19 (2)

Job Completion



08.02.19

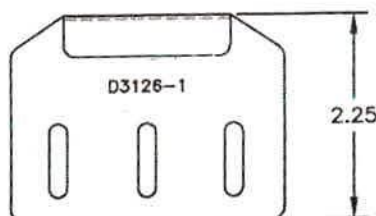
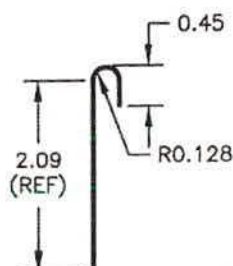
DART
SUPERCEDED BY



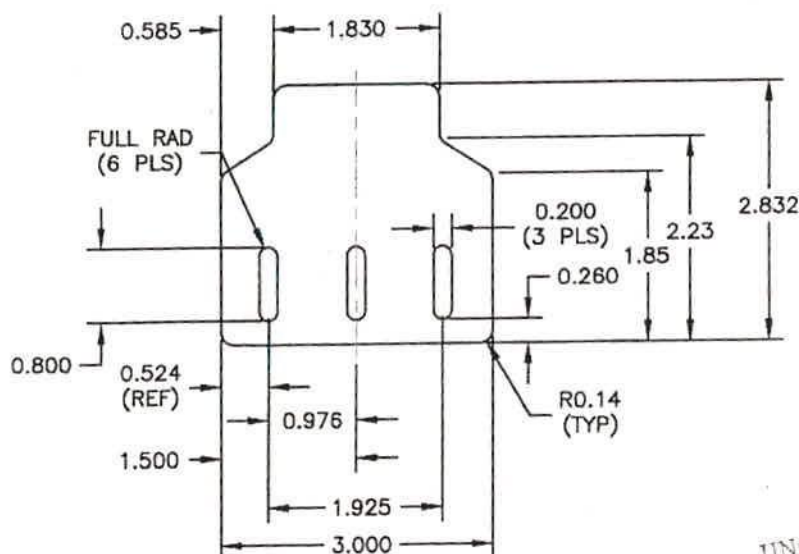
Rev. B 04.11.24

DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3126	REV. A SHEET 1 OF 3
DATE 02.04.17		TITLE BRACKET	SCALE 1:2
A	02.04.17	NEW ISSUE	
AI	02.09.23	ADD "ANNEALED" SPEC	

RELEASED
02.05.27



D3126-1 BRACKET
REPLACES PREMIER P/N B30-23000-265



D3126-1 BRACKET FLAT PATTERN

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36728

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-1 AS SHOWN

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